



Disston Lumberman Handbook; Containing a Treatise of the Construction of Saws and How to Keep Them in Order, Together with Other Information of Kindred Character (Paperback)

By Inc Henry Disston Sons

Rarebooksclub.com, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****.This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1912 Excerpt: . the result of constant efforts to excel. Grinding of the Teeth follows, which is done on an automatic grinding machine; the endless toothed band being placed on this machine which is set for the particular size and shape of tooth to be ground. After this the teeth are Swaged or DIS 8TON ECCENTRIC BAND SAW SWAGE. Set. The larger band saws, those intended for mills or machinery of large capacity are usually swage-set, that is, the points of the teeth are spread so they will extend bey ond each side of the blade for clearance of the body of the saw while cutting, to prevent friction. With the swaged tooth each corner of the tooth cuts, hence it will do twice to saws from No. 12 to No, 16 Khuc in, i., i, thicknes: the No. 2 will Bwuge-. the work in comparison with the...



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